

		UNIX-GF4S	UNIX-GF3L
Soldering methods		Contact (Iron tip)	Laser
Number of axes		4 standard axes, 2 additional axes (optional)	3 standard axes, 2 additional axes (optional)
Range of movement	X-axis	300/400/500/600 mm	
	Y-axis	300/400/500 mm	
	Z-axis	100 mm	
	R-axis	±360°	—
Maximum speed ※1 (PTP)	X-axis, Y-axis	500 mm/sec	
	Z-axis	400 mm/sec	
	R-axis	900 deg/sec	—
Drive method		Stepping motor drive	
Program capacity		Maximum 999 programs	
Number of soldering conditions		255 conditions	63 conditions
Applicable solder diameter ※2		φ0.3 ~ 1.2 (Standard) φ0.5 ~ 1.0 (Clean Cut Type)	φ0.2 ~ 0.6, φ0.8 (UPM-052)
Power supply (voltage) ※3※4		Single phase AC 100-120V / AC 220-240V, 50/60 Hz + External DC 48V (depending on equipment supply)	
Power consumption ※5		450W (AC power supply) 300W (DC48V power supply for drive)	200W (AC power supply) 440W (DC48V power supply for drive)
Air		Dry air, 0.5MPa (max), φ6 joint	
Operating conditions		Temperature : 5-40°C Humidity : 45-85% (non-condensing)	
External dimensions (Excluding cables and protrusions) (WxDxH)	Robot body (Excluding head)	Stroke (Y-axis)+693.1× Stroke (X-axis)+369.9×467.5 mm	Stroke (Y-axis)+693.1× Stroke (X-axis)+369.9×477.0 mm
	Robot controller	170×360×330 mm	
	Soldering controller	148×320×136 mm	
Weight	Robot body	Maximum 36.8 kg (depending on stroke)	Maximum 35.1 kg (depending on stroke)
	Robot controller	8.0 kg	
	Soldering controller	3.8 kg	

※1: Maximum speed varies depending on conditions.

※2: It may not be possible to use the applied solder diameter depending on the manufacturer and materials used, so it is strongly recommended that this is tested in advance.

※3: When using AC 220-240 V power-supply voltage, it is necessary to connect the optional power supply unit ASSY.

※4: For the motor drive power supply, in the 3-axis specification DC 48V is supplied externally. With the 4-axis specification, DC 48V is supplied externally (X/Y axes) and DC 24V is supplied from inside the controller (Z/R axes).

※5: Power consumption is for the robot unit only. For the laser unit, please check the power consumption in the separate specification sheet, etc.



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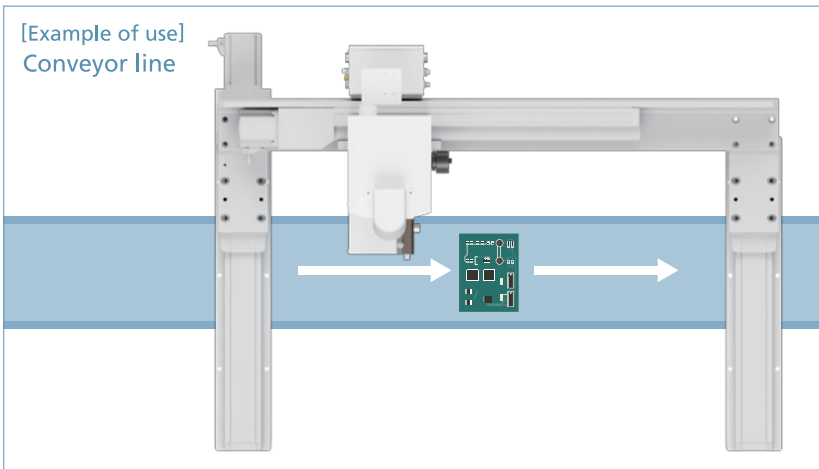
Gantry Soldering System UNIX-GF4S [CONTACT](#)

Gantry Laser Soldering System UNIX-GF3L [LASER](#)



MERITS

- Equipped with 4-axis/3-axis orthogonal robot
- Integrated an user-friendly teaching program specifically designed for soldering
- Supports both iron soldering and laser soldering methods
- Numerous options, including changing shaft length, image processing, thermometer, and QR scanner
- Up to 2 additional axes can be added (option)
- Teaching, monitoring, and operation log saving are possible with the Soldering Manager PC software



Soldering Manager - [Auto]

UNIX-DF204S

No	Type	X [mm]	Y [mm]	Z [mm]	R [deg]	Cond No	After
1	Point Soldering	138.180	119.005	41.308	0.000	11	0
2	Point Soldering	136.330	119.905	41.308	0.000	12	0
3	Point Soldering	138.290	117.425	41.308	0.000	3	0
4	Point Soldering	136.330	117.455	41.308	0.000	3	0
5	Point Soldering	138.280	120.360	41.308	0.000	3	0
6	Point Soldering	136.230	120.360	41.308	0.000	3	0
7	Point Soldering	118.345	116.835	41.308	-90.000	7	0
8	Point Soldering	115.820	116.835	41.308	-90.000	7	0
9	Point Soldering	114.970	117.600	41.308	90.000	7	0
10	Point Soldering	112.470	117.600	41.308	90.000	8	0
11	Evision point	112.420	117.600	0.000	90.000	0	0

Iron Shot	Iron Change
1223	48777
Solder Total	Solder Change
264	736
Production	Trouble
43	0
Soldering Time	Cycle Time
0.0 s	0.0 s

Condition No.	Value
Main Feeder	0.0
Sub Feeder	0.0
Main Heater Get Temp.	370
Main Heater Set Temp.	370
Sensor Temp.	0
Main Heater Offset	25
Sub Heater Get Temp.	0
Sub Heater Set Temp.	0
Sub Heater Offset	0

Soldering Manager

