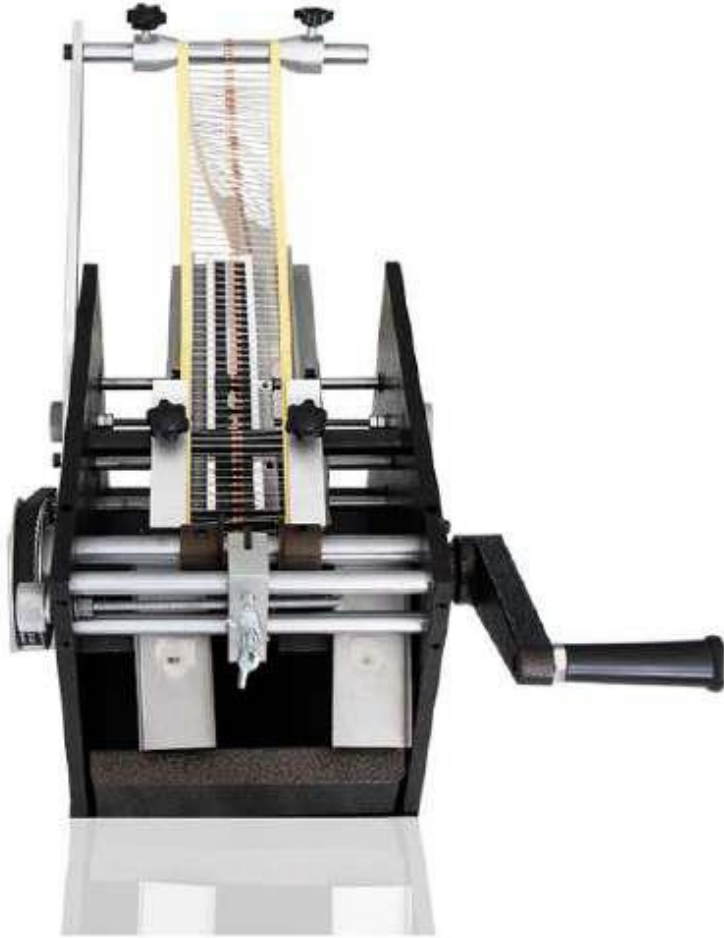


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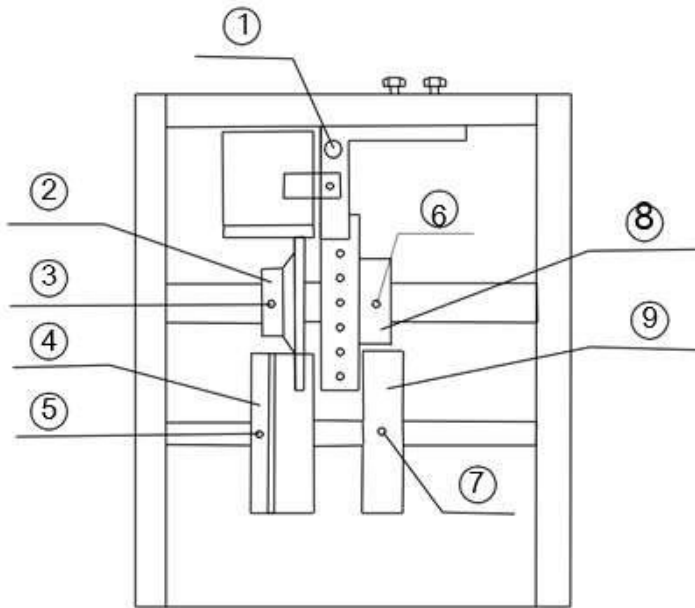
Manuel Radial Komponent Kesme Bükme Makinesi



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Manuel Radial Komponent Kesme Bükme Makinesi

I. Structure Diagram



1. Tool Post Fastening Bolt
2. Large Knife
3. Bolt Fastening Bolt
4. Conveying Block
5. Fastening Bolts for Supporting Block
6. Driving Wheel Fastening Bolt
7. Feeder Clamping Bolt
8. Drive Wheel
9. Feeder

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II. Operating Introductions

1. First loosen the screws of the stainless steel cover on the knife holder. Then remove the cover and tighten the fastening screws on the driving wheel.
2. Cut a small section of braided capacitor. Then hang the small hole on the braided capacitor on the round end of the driving wheel.
3. Loosen the plum knob of the feed clip. Then move the feed clip to place the braid in the slot. So that each small hole in the braid can be aligned with the round tip on the drive wheel. But the left and right cannot be shaken too much
4. Release the plum knob of the holder. Then move the holder closer to the other side of the capacitor. So that the entire braid cannot be moved left and right. But it can slide back and forth.
5. Loosen the tool holder fastening bolts so that the cutter sleeve can move. Loosen the large cutter fastening bolts. And then move the two cutters to the size of the shearing feet required for production. Then make the two cutters more close. The tighten the knife holder fastening bolt and the large knife fastening bolt.
6. Attach the stainless steel cover.

III. Precautions and Equipment Maintenance

1. When the machine is rotating。 Please do not touch the transmission parts with your hands. So as not to get your hands or clothes caught in and ensure safe production.
2. When the braid is found to deviate from the round end of the driving wheel. The processing should be suspended and then the braid should be straightened.
3. The surface of driven cutters, large cutters and round cutters cannot be live oil. Other anti-rust oils can be added to the surface of other transmission parts or parts to achieve the anti-rust effect.
 1. Add a small amount of grease to the gears of the transmission.
 2. Regularly check whether all parts of the machine are loose. If there is looseness. You should tighten it.
 3. The residual waste on the machine should be cleaned when finished the work. Whenever, the machine is in good condition.